Wednesday, 06/08/2008 2:06:46 PM

User:

Julie Lecoca

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number Estimate Number : 41028

P.O. Number

This Issue

Prsht Rev.

First Issue

Written By

Previous Run

: 10897

S.O. No. : : 06/08/2008

: NC

: //

: 40828

Type

: MACHINED PARTS

Part Number

Drawing Name

: D2618

: N/A

: BUSHING

Drawing Number

D2618 REV B1

Project Number **Drawing Revision**

: B1

Material Due Date : N/A : 15/08/2008

Each

Checked & Approved By

Comment

: Est Rev:F

Re-format

05-11-22 JLM

Additional Product

Job Number:



Seq. #:

111

Machine Or Operation:

Description:

MDELRINR0750 1.0

Comment: Qty.:

Delrin Round Bar 0.75"



0.2709 f(s)/Unit Total: 54.1800 f(s)

Delrin Round Bar MW black black

2.0



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA195 & Dwg D2618.

\$ 08/08/10

2-Deburr

QC2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

3.0

QC8

SECOND CHECK



Comment: SECOND CHECK

PACKAGING 1

PACKAGING RESOURCE #1

5.0

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Page 1

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORD	DER CHANGES	3						
DATE	STEP	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		E								
			(1)							
			: 1							
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Part No:	PAR #:	_ Fault Category: _	NCR: Yes	No I	DQA:	Date: _	
			QA: N/	C CI	osed:	Date:	

NCR:			WORK ORDE	ER NON-CONFORMANC	E (NCR)						
		Description of NC		Corrective Action Section B				Ammrousel			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

Date:

Wednesday, 06/08/2008 2:06:46 PM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 41028

Part Number: D2618

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
							:			
	1			4			Ì			
Part No	= '	PAR #:	Fault Categ	ory:	_ NCR	: Yes N	o DQA :		_ Date:	
						QA: N/C	Closed:		_ Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE	(NCR)				
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	on B	Sign &	Verificat Section		Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng		Date	Occion			20 111000001
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8										
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1				1			į			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	41028
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype										
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments				
3.100	+/-0.010	3.099	1							
Ø0.500	+0.000/-0.010	8 468	1							
Ø0.313	+0.020/-0.000	Ø.314								
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Measured by:	12	Audited by:	Prototype Approval:	N/A
Date:	08/68/10	Date: 08/08/00	Date:	N/A

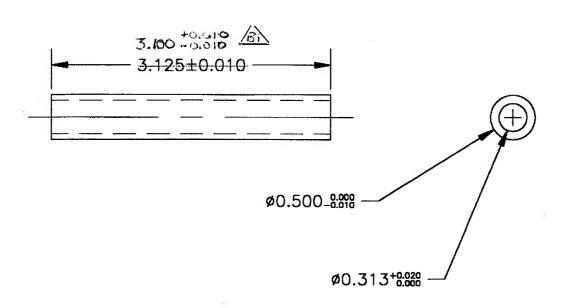
	Rev	Date	Change	Revised by	Approved
	Α	04.08.26	New Issue	KJ/JLM	1
Ì	В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	
				171	 _





			The state of the s				
ĺ	BW KE		DART AEROSPACE LTD				
			VICTORIA INTERNATIONAL AIRPORT, CANADA				
	CHECKED	APPROVED	DRAWING NO.	REV. B			
	BW	BW	D2618 SHEET	1 OF 1			
	DATE		TITLE	SCALE			
	96:10:30		BUSHING	1:1			
	В ,	97.05.09	3.125 WAS 1.625, .313 WAS .375				
	BILLDH	04.06.03	CHANGE DIM FOR RETTER ELT				

RELEASED 97/05/13 OS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER